

Heater Producing Healthy Effect

The First Device of Healthy Life Support in Fuel-Energy Industry

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Nowadays problems of rational use of resources including energy resources are very important. Lack of energy-efficient technologies causes consumption of great amount of electric power, coal, and mineral oil. From another hand, in the XXI century one of the main approaches of human society development is turned to healthy life-style and development of ecologically appropriate technologies. Hence, basic direction of heating systems development should correspond to, at the least, two requirements, i.e. effectiveness (energy-saving) and ecological appropriation (ecological functioning). Moreover, it is necessary to take into account additional requirements for modern works:

- Relatively low prime cost of the systems;
- Minimal operating costs;
- Availability of a system of temperature mode control;
- Use of domestically produced materials for the systems.

The aim of the work is creation of a universal electric device of natural ecologically appropriate materials. The device should maintain relative air humidity of natural atmosphere in a quarter, make its ecology healthier, meet all the listed requirements, and represent new generation energy-saving system designed for heating of industrial and domestic areas according to features of technical solution.

A.L. Belyaeva is the author of this work. The invention of this heating device was acknowledged as the best invention of Kirghiz Republic of the last two years. A.L. Belyaeva was called as a laureate of a competition of "The Best Inventing in Kirghiz Republic in 2001-2002".

Solving this problem the author based on work experience existing in the area of semi-conductors production. Actually, the model was worked out in the common area of electric engineering and industrial crystals growing. Using of knowledge and skills of the both areas made creation of this device possible.

It should be noted that initially the invention of the heating device, which is discussed here, was

connected with necessity to improve microclimate and air atmosphere in a semi-conductor shop since the industrial process required optimal conditions. Hence, the device was observed as an element of the industrial process. However, soon other positive characteristics of the device were disclosed, i.e. when it was installed in a quarter all visible mould disappeared. Laboratory investigations stated that the operating device annihilated all pathogenic microflora. This rediscovered feature allowed using the device both in domestic and industrial area. After series of following laboratory investigations and bench tests construction of the device was changed and improved that allowed prepare it for line production.

Ceramic electroconvector: general characteristics

The working name of the final version of the model is *Ceramic Electroconvector TY 2971-006-22997241-2002*. Ceramic Electroconvector is an industrial and domestic electric heater of direct stationary action. It has high effective heat emission and satisfies ecological, sanitary, medical, and fire-prevention requirements.

At the same time it should be mentioned that by several characteristics this electroconvector differs from other known models of electroconvectors as well as from other existent heaters. It may be observed as a representative of an independent, specially created group of heating devices.

One of the main characteristics of the electroconvector is presence of constructive heating carbonic elements made of ecologically appropriate natural *non-metal* materials. Essentially, the electroconvector construction does not contain metal (the only metal part of the device is its supporting construction).

Production of heat of physiologically comfort zone requires 0.3 kW/h energy consumption which is 3-10 times less than energy consumption of known models of heating engineering. The Ceramic Electroconvector influences positively on ecology of a room. Room heating occurs better and more softly

as conducting carbonic elements can be heated maximally up to 100° C. As a result oxygen is not burnt, and air is not overdried in a room. Achieved minimization of metal content in the constructive elements of the device increases the level of ecological compatibility both of electroconvector constructions and operation.

The device accumulates no static electricity, neutralizes harmful magnetic field generated by alternating current in the conducting element (it is typical for all the other electrical household appliances). Therefore, **the additional positive effect** is produced and higher ecological characteristics of functioning of this electroconvector are confirmed.

Insulating strength of ceramics prevents electrical shock accidents. Ecological compatibility of the electroconvector is provided by materials of the construction. The base of the device is a studied natural silicate fiber which has quantitative and qualitative content of useful chemical elements which are the closest ones to the group of medical adsorbents listed in a medical encyclopedia. The ceramics is adjusted to emit electromagnetic waves only in infra-red spectrum.

The electroconvector produces heat waves in the average IR spectrum (8.4-8.6 mkm) which is maximally approximated to the diapason of heat waves generated by a human (9.37 mkm). It annihilates humidity of buildings independently of outer space humidity. At the same time it neither burns oxygen nor overdries air.

Healthy effect is produced by all the constructive elements made of ecologically appropriate natural materials. Electric power is transformed into heat emission by conducting elements. This process causes a mode of generation of a continuous heat spectrum of radiation. The heat radiation is similar to heat spectrum of radiation generated by a human. At the same time, this feature together with resonant oscillations of the crystal lattice of the ceramic cylinders produces a destroying effect on pathogenic and conditionally pathogenic microorganisms.

From the point of view of room ecology the proved healthy effect of the operating electroconvector becomes very significant. The effect considers continuous presence of a human in the room, i.e. risk of pathogen infection through respiration objectively decreases.

Application of the ceramic electroconvector is especially actual in patient care institutions and children's institutions, in special precision industries and space technologies. It can also be used in saunas with dry vapor.

The ceramic electroconvector is designed for unsupervised continuous work.

Structure of the electroconvector producing the healthy effect

Shortcomings of known electric heaters are: great electric power consumption (0.75-3.0 kW/h), big number of metal details, complex technical performance, and use of a necessary additional blower as a ventilator. Big number of metal details decreases ecological compatibility and productivity of the heaters. The listed devices have to use high temperatures on heat-release surfaces for warming up rooms up to the level of physiological comfort. This causes increase of energy consumption. Moreover, using of metal heating elements influences on air and relative humidity in the room. According to available data, no existent electroconvectors have healthy influence on ecology of a room.

The represented ceramic electroconvector contains a carrying frame with horizontal boards which have convective gaps. The carrying frame has heat-release monolithic hollow ceramic cylinders whose walls contain longitudinal through holes. Heating carbonic conducting elements and de-energized carbonic rods are built in the through holes. The heating conducting elements are connected in parallel-series circuit at the output of the cylinders with it's ends placed into insulating supports of the carrying frame.

Constructive heating elements are the main differences of the device. All the heat generating constructive elements, i.e. conducting and de-energized heating elements, as well as heat-release surfaces of ceramic cylinders have contiguous spectra of infra-red radiation.

Energy-efficient effect

The electric scheme of connection of the conducting elements provides different modes of work of the device. According to these modes, energy consumption is in the interval of 0.05-0.3 kW/h. The mode of 0.05 kW/h is calculated on a supporting level of warming-up of a room. Maximal energy consumption (0.3 kW/h) corresponds to the superior limit of the temperature mode of heating of working heat-release surfaces of the ceramic cylinders. In this case temperature of the heat generating elements, i.e. de-energized carbonic rods and conducting carbonic elements) lies in the limit of max 100°C. This produces a significant potential resource of electric strength and of durability of the used elements. The de-energized carbonic rods function as heat accumulators at switching on and switching off the device. Heating the conductors the de-energized rods accumulate heat through the ceramic walls of the cylinder till their temperature becomes equal to the temperature of the conducting elements. Appearing electromagnetic resonance between the conductors and the de-energized carbonic rods

intensifies infra-red radiation of the ceramic wall. Accumulative heat potential of the de-energized carbonic rods allows maintain uniform radial heating of the heat-release ceramic surface of the cylinder without decreasing energy consumption. In this case additional conducting elements of infra-red radiation become unnecessary.



The heating efficiency of the ceramic electroconvector was estimated by independent experts. Surface density of the radiation flow was calculated by formula of Stefan-Boizmann distribution law. Taking into account heating of the cylinders' surfaces up to 70°C this value came to 727 W/m^2 . **Total heat generated by the electroconvector per hour comes to 600 kcal or 698 W** at the total area of the radiation surfaces of 0.96 m^2 (on the basis of $1\text{ kcal}=1.163\text{ W/h}$ according to [1]). The electroconvector consumes 300 W/h and produces 698 W/h . That is to say that it effectively transforms electric energy into heat energy. Operational modes of the electroconvector are based on analysis of the heating effect produced by different devices, i.e. a tube metal heater (TMH) having a conducting metal element of Nichrom, a ceramic cylinder having a Nichrom conducting element, and a ceramic cylinder having a conducting element of carbonic ribbon. The carbonic ribbon produces high heating efficiency. Temperature on the surface of the ceramic frame is up to 80°C and temperature on the conducting element is 100°C . Hence, the device

equipped with the conducting element of the carbonic ribbon does not produce excessive heat radiation.

The electroconvector consumes 300 W/h and produces 698 W/h.

After one-year operation of the preproduction models in a private school it was noticed that number of respiratory illnesses and influenza among the pupils slumped, condition of skin became better, attacks of bronchial asthma among the teachers stopped, and allergic itch left the patients who suffered from allergy. A side effect was that flowers began to grow better, and those which had not blossomed began to blossom at least. Obviously, a combination takes place there: air cleaning of microorganisms, humidity normalization, warming comfort, and influence of pyramidal ceramic structures on water vapors which are transported by warm blasts.

Applied Know How

Ambient air in rooms is a complex substance including various chemical compounds, ions, dust parts, water vapors, infectious and potentially infectious microflora, etc. The electroconvector is represented by a ceramic hardphase crystal structure. Cold air blast moves close to the ceramic surface. It meets combined oscillation of crystal microlevel structures of ceramics. *Filtering electromagnetic screen* appears that breaks shell of pathogens and potential pathogens. It is a performance of **sanitation properties**. Atmospheric water contacts with structures of ceramics, then it is cleaned and structured. After that water cleans air which is breathed in by a human. Hence, the organism becomes healthier. It is a performance of the **healthy effect**. A clean room warmed uniformly improves human's health.

Main Performance Attributes of the Ceramic Electroconvector Producing Healthy Effect

Nominal required power	0.05-0.3 kWt/h
Voltage of the feeding network	$220 \pm 22\text{ V}$
Frequency of alternating current	50 Hz
Temperature of the conducting element in operation mode	$50...110^{\circ}\text{C}$
Temperature of the heat-release surface of the cylinder	$39...90^{\circ}\text{C}$
Surface density of radiation flow	727 Wt/m^2
Quantity of radiated heat	600 kcal/h
Class of protection	1
General area of heat-release surfaces of the cylinders	9600 cm^2
Sizes	$410 \times 400 \times 75\text{ mm}$
Weight	18-21 kg
Durability	30 years

The ceramic electroconvector is designed as a floor construction for repetition work.

References

1. Heat Engineering Reference-book, Moscow, Energy (Energia), 1975, V. 1, p. 12.

About the author



After graduating from Polytechnic University of Frunze city Alexandra L. Belyaeva (1953) participated in launching of semiconductor production. She was given a rank of Perfect Inventor and Rationalizer for invention and rationalization action. In 1987 her invention named Method of Production of Monosilicon Seed Crystals was introduced into manufacture, according to close copyright of USSR. Since that year this introduction has allowed grow monosilicon having better semiconductor properties. She was given a rank of Inventor of USSR for the invention.

Alexandra L. Belyaeva has acknowledged and given a rank of Inventor of Kirghiz Republic. Since 1994 in collaboration with Russian specialists of ceramics she has been dealing with organization of ceramic productions in Kirghizstan. Here are the inventions by Belyaeva: Method of Production of Seed Crystals and Its Variants (Patent #42 KG), Ceramic Mass for Insulators' Production (Patent #43 KG), Ceramic Mass Having Heat-Radiating Properties (Patent #464 KG).

In 1992 Belyaeva was rewarded with a Silver medal of VDNH (Exhibition of Achievements of National Economy, Moscow) for development of technologies for production of constructive nitride-cadmium items of semiconductor wastes.

Her Method of Production of Nonexpendable Seed Crystals is at introduction stage. The seed monocrystals produced by the new method will allow grow ribbon monocrystals having certain properties. It will be possible to produce items made of the monocrystals which will meet requirements of energy-saving and ecological appropriation. These devices represent non-aging powerful energy sources, various semiconductive devices with no inner microdefects and with unlimited durability, structural water filters.

Since 2002 she has been dealing with organization of production of ecologically appropriate industrial-domestic appliances causing healthy effect. The invention of Ceramic Electroconvector Producing Healthy Effect is now introduced. Energy-saving of the new ecologically appropriate electroconvector exceeds energy-saving of all the existent heating systems.

Belyaeva is a laureate of competition of The Best Inventing in Kirghiz Republic in 2001-2002.

Inertial Propulsion Device

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*A body is at rest or moves linearly and uniformly until it is not influenced by an external force.
(School course of physics)*

*Forget everything that you were taught at school.
(Arkady Raykin)*

This propulsion device consists of an engine and a body. The engine (see Fig.1) is remarkable for its movable stator (S) which can make free rotation as well as a rotor (R). When the engine starts the stator and the rotor begin to rotate in opposite directions. Thus the engine has two ends and one of them is connected to a flywheel (F). This flywheel begins accelerated rotation.

A cross-beam (CB) is connected to the second end of the engine where a rotating momentum appears. Under the influence of this momentum the cross-beam presses down one of the supports placed on the body (for example, Sup.1). As a result a force which is compensated by acceleration of the flywheel (F) appears on the support. When the flywheel is accelerated up to certain speed a control system (CS) switches the windings of the engine to change the direction into the opposite one (reverse). At that the cross-beam also tends to turn to the other side and presses down the second support (Sup.2). Thus the cycle repeats. It should be noted that forces acting at the supports are **codirected** and they move the whole device.

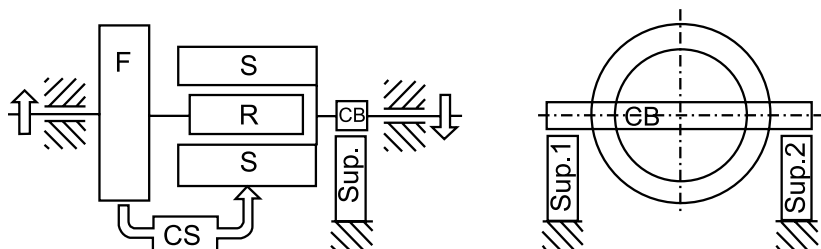


Fig.1